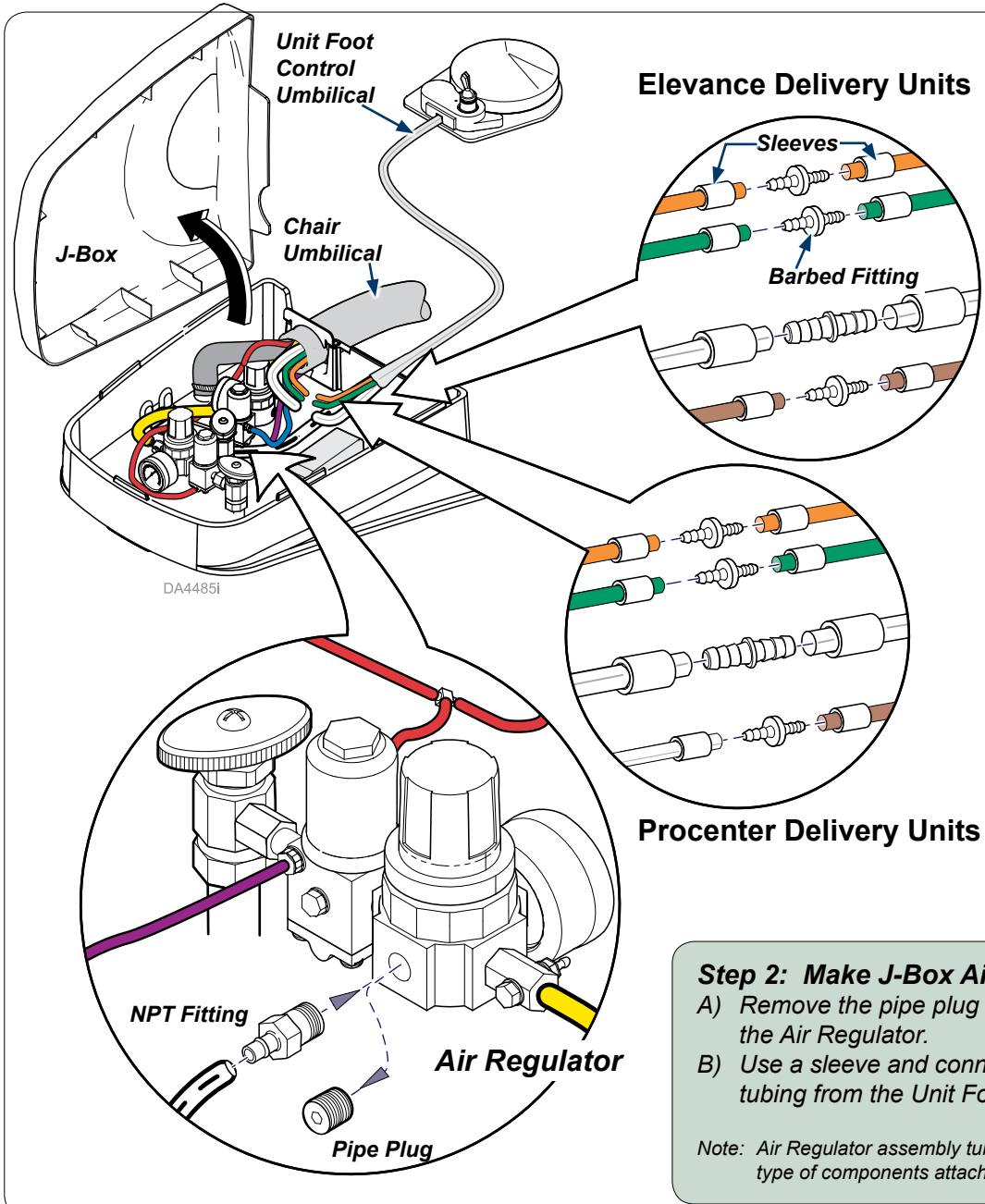




# Unit Foot Control Replacement Kit Installation (for Elevance® and Procenter Delivery Units)

**Applies to Models:**  
002-0934-00  
002-0934-01  
002-0934-02

**Special Tools:**  
none



**Step 1: Route Unit Foot Control Umbilical into J-box.**  
Use barbed fittings and sleeves to join foot control to chair umbilical tubings.

**Foot Control Kit (002-0934-00) Chair Umbilical Connections**  
A) Join 1/8" orange to 1/8" orange.  
B) Join 5/16" clear to 5/16" clear.

**Foot Control Kit (002-0934-01) Chair Umbilical Connections**  
A) Join 1/8" orange to 1/8" orange.  
B) Join 1/8" green to 1/8" green.  
C) Join 5/16" clear to 5/16" clear.

**Deluxe Rheostat with Chip Air Foot Control Kit (002-0934-02) Chair Umbilical Connections**  
A) Join 1/8" orange to 1/8" orange.  
B) Join 1/8" green to 1/8" green.  
C) Join 5/16" clear to 5/16" clear.  
D) Join 1/8" brown to 1/8" brown (for Elevance units)  
----- OR -----  
Join 1/8" clear to 1/8" brown (for Procenter units).

Note: Depending on the number and type of components attached to the chair, additional or different tubing may exist on your equipment.

**Step 2: Make J-Box Air Regulator Connections**  
A) Remove the pipe plug and install the barbed NPT fitting at the Air Regulator.  
B) Use a sleeve and connect the 5/16" Clear with Black Stripe tubing from the Unit Foot Control umbilical.

Note: Air Regulator assembly tubing connections vary with the number and type of components attached to the chair.

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**Step 3: Make Chip Air Connection in Delivery Head.**  
**For Deluxe Rheostat with Chip Air Foot Control Kits (002-0934-02) ONLY**

Elevance Delivery Units

A) Use barbed tee and sleeves to tee 1/8" brown tubing into green, Coolant Air Supply tubing.

Procenter Delivery Units

A) Use barbed tee and sleeves to tee 1/8" clear tubing into green, Coolant Air Supply tubing.

